| Oxygen & Argon Works Ltd. | Spec.No.G-02.006 | |
|-------------------------------|------------------|------------------|
| Product Manufacturing Control | Issue: D | Date: 14.02.2008 |
| GAS SPECIFICATION | Sheet 1 of 1 | |

NITROGEN - Food Grade - 99.5% (Meeting EP requirements)

Typical Impurity Limits:

Nitrogen: $\geq 99.5\%$ Oxygen: $\leq 50 \text{ ppm}$ Carbon Dioxide: $\leq 300 \text{ ppm}$ Carbon Monoxide: $\leq 5 \text{ ppm}$ Moisture: $\leq 67 \text{ ppm}$

This grade of nitrogen is suitable for preparation and packaging of food products according to the requirement of the EP.

Above specification applies to both Nitrogen Gas and Nitrogen Liquid

Quality Assurance - According to company QC procedure No.: 02.02. [with reference to above Impurity Limits]

Manufacture - According to Company Works' Instructions Nos.: 01.01, 01.02, 01.03, 02.03.

Packing & Distribution - In high pressure gas cylinders, liquid DEWARS and

Cryogenic road tankers according to customers'

requirements.

Valve Outlet Thread - According to IS 637 part 3.

[21.7mm Whitworth, 14 teeth/", Male, Cylindrical, right hand or "pin index"]

| Hazardous Materials Codes | | | | |
|---------------------------|----------|-----------|--------|--|
| | U.N. No. | Emergency | Hazard | |
| | | Actions | Class | |
| GAS | 1066 | 2T | 2.2 | |
| LIQUID | 1977 | 2T | 2.2 | |

| Originator : Meir Ben Ishay | Date: 14.02.2008 | Signature: | ref |
|-----------------------------|------------------|------------|-------------|
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