Oxygen & Argon Works Ltd.	Spec.No.G-05.002	
Product Manufacturing Control	Issue: B	Date: 14.02.2008
GAS SPECIFICATION	Sheet 1 of 1	

## <u>Compressed AIR - Pharmaceutical (Breathing)</u> <u>(Meeting the EP requirements)</u>

## Typical purity/Impurity Limits:

Oxygen:20.4% to 21.4%Carbon dioxide: $\leq 500$  ppmCarbon monoxide: $\leq 5$  ppm $SO_2$ : $\leq 1$  ppmNO/NO2:total $\leq 2$  ppmOil: $\leq 0.1$  mg/m³Moisture: $\leq 67$  ppm

Above specification applies only to cylinder Air produced by the compression of atmospheric air.

Medical/Pharmaceutical Grade AIR, manufactured by mixing medical oxygen and medical nitrogen in specific proportions, will be tested in accordance with the EP requirements for medical oxygen and medical nitrogen.

<u>Quality Assurance</u> - According to company QC procedure No.: 05.02 and per the requirements/monographs of the EP for medical air.

Manufacture - According to Company Works' Instructions No.: 02.01.

<u>Packing & Distribution</u> - In high pressure gas cylinders.

<u>Valve Outlet Thread</u> - According to IS 637 part 3.

[5/8" BSP, 14 teeth/", Male, Cylindrical, right hand or "pin index"]

[ $^{5}/_{8}$ " BSP, 14 teeth/", **Female**, Cylindrical, right hand on cylinders  $\leq 7$  lt.]

Hazardous Materials Codes					
	U.N. No.	Emergency Actions	Hazard Class		
GAS	1002	2T	2.2		

Originator : Meir Ben Ishay	Date: 14.02.2008	Signature:	rests